



Series 228B

6.0 x 6.0mm Illuminated Tactile Switch

- Surface mount gull-wing terminal and standard through hole configurations
- Compatible with IR reflow, and manual soldering
- Single color display during illumination
- Variety of LED color options
- Variety of cap shape, color, laser etching options



Ordering Information

Series	Terminal Type	Actuating Direction	Actuation Force	LED Color	LED Type	Cap Style	Cap Color	Laser Etching	Packaging																										
228B	M	V	A	R	F	AF	MS	A	R																										
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						Blank – No Cap See table on pages 2 - 4		Blank – No Etching (only available on Natural color caps) See table on page.2																											

Note: Not all part number combinations are available. Please review the notes on the following pages.

Code	Spec.	
R	Red	
Y	Yellow	
G	Pure Green	
B	Blue	
W	White	
A	Amber	
RG	Red & Green	
RB	Red & Blue	
YG	Yellow & Green	
RA	Red & Amber	
AW	Amber & White	

Note: Caps supplied in bulk for surface mount terminal constructions and must be installed after IR reflow

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Cap Style

Code	Spec.
*AF	Square (10 x 10)
*BF	Square (12.5 x 12.5)
*CF	Round (Dia. 10)
*DF	Dome (Dia. 10)
*EF	Button (Dia. 14)
*F	Square with center dot (7.5 x 7.5)
G	Elliptical column (only available with arrow laser etching)
H	Bullet
J1	Hollow Cylinder, height 8.2mm
J2	Cylinder, height 10.3mm
K	Joystick button
L	Square (7.5 x 7.5)
M	Round (Dia.10)

- 1) AF, BF, CF, DF, EF are only available for through hole terminals
- 2) AF, BF, CF, F – etching not available for these cap styles. Cap supplied with a transparent center dot

Cap Color

Code	Cap Color
B	Black
V	Ivory
G	Gray

Only available for cap style of AF, BF, CF, F

Code	Cap Color
MS	Misty Silver
W	White
BB	Bright Black
R	Red
MB	Misty Black
A	Orange
N	Natural

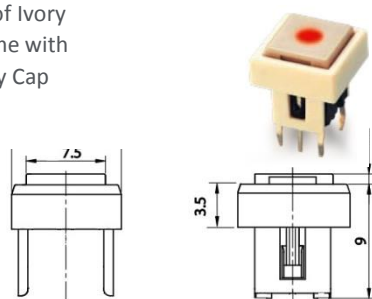
Cap Etching

Code	Style
A	
B	
C	
D	OK
E	POWER

Cap Style Details

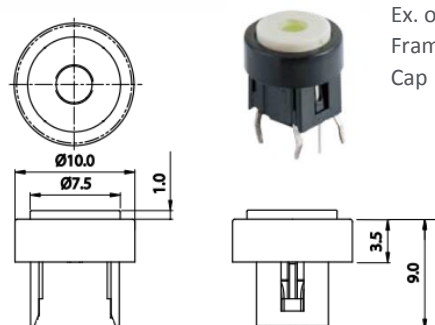
Style AF: Square in with Center Dot (10 x 10)

Ex. of Ivory
Frame with
Ivory Cap



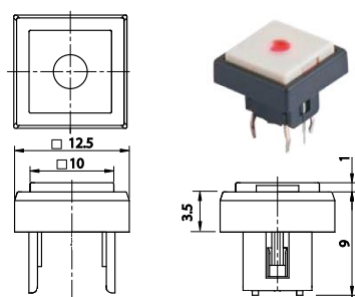
Style CF: Round with Center Dot (Dia. 10mm)

Ex. of Black
Frame with Gray
Cap



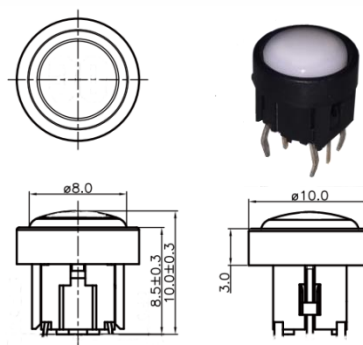
Style BF: Square with Center Dot (12.5 x 12.5)

Ex. of Black
Frame with
Ivory Cap



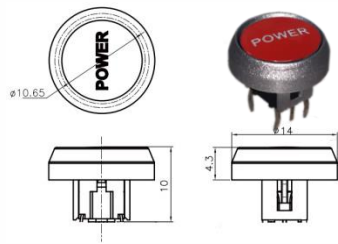
Style DF: Dome (Dia. 10mm)

Ex. of Black
Frame with Ivory
Cap



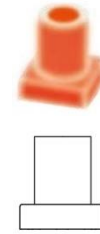
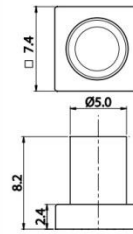
Style EF: Button with Frame (Dia. 14)

Only available with POWER etching



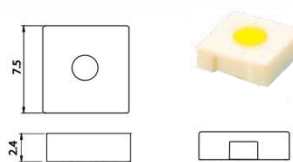
Ex. of Silver
Frame with
Red Cap

Style J1: Hollow Cylinder, 8.2mm height



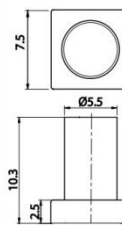
Ex. of Orange Cap

Style F: Square with Center Dot (7.5 x 7.5)



Ex. of Ivory Cap

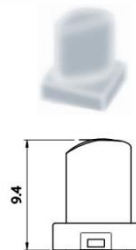
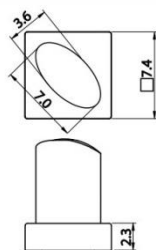
Style J2: Cylinder, 10.3mm height



Ex. of Misty
Silver Cap

Style G: Elliptical column

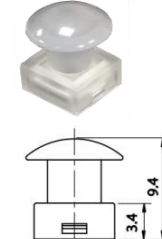
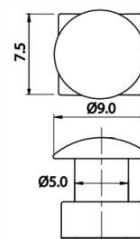
(Only available with natural color and no etching)



Ex. of
Natural Cap

Style K: Joystick button

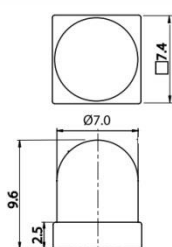
(Only available with natural color and no etching)



Ex. of
Natural Cap

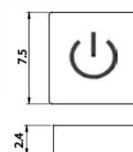
Style H: Bullet

(Only available with natural color and no etching)



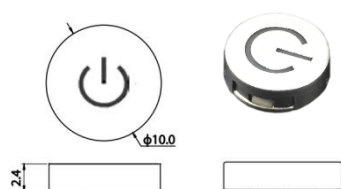
Ex. of
Natural Cap

Style L: Square (7.5x7.5)



Ex. of Misty
Silver Cap

Style M: Round (Dia.10)



Ex. of Misty
Silver Cap

Electrical Specifications

Parameter	Conditions & Remarks	Min	Max	Unit
Contact Resistance			100	milliohms
Insulation Resistance	Between insulated terminals	100		megohms
Dielectric Strength	250 VAC between adjacent switches		1	minute
Nonswitching Rating			50 or 12	mA or VDC

Mechanical and Environmental

Soldering	Maximum reflow temperature, 260°C for 5 seconds Maximum manual temperature, 350°C for 3 seconds
RoHS	Lead-Free. Fully compliant to RoHS Directive 2011/65/EU
Operating Force	160gf
Actuation Life	100,000 cycles
Actuator Strength	2 Kgf maximum
Travel	0.25 ±0.1mm
Packaging	Standard tape and reel packaging for surface mount gull wing terminal Tray packaging for standard through hole
Operating Temperature Range	-20°C to +70°C
Storage Temperature Range	-30°C to +80°C

Mechanical Specifications

Figure 1 – 228BDV, Standard Though Hole, Vertical Actuation

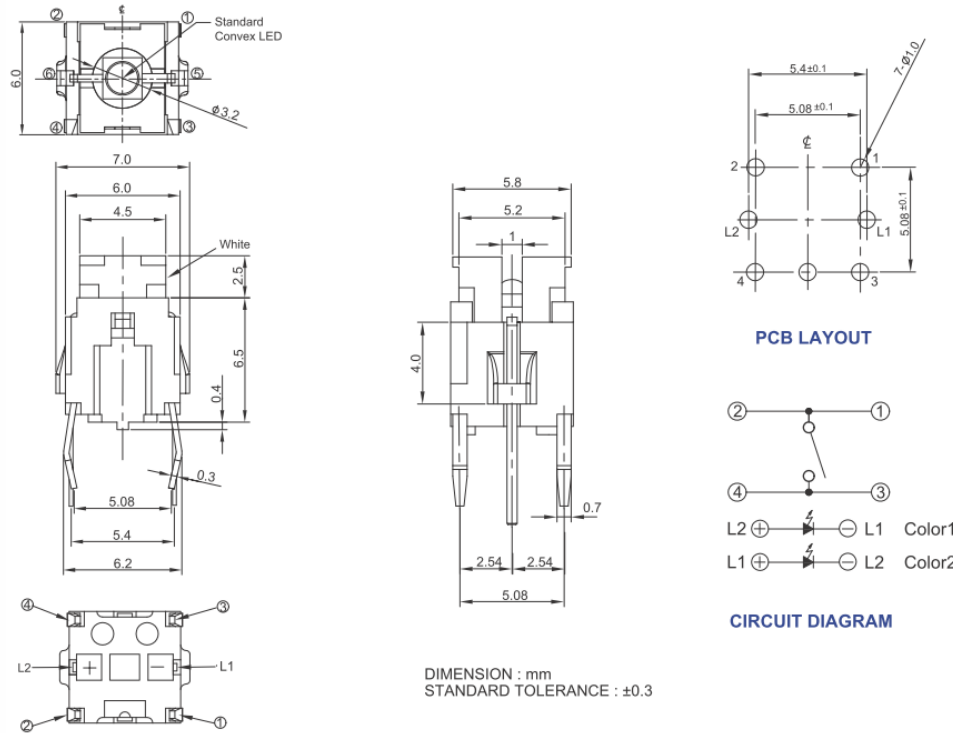


Figure 2 – 228BMV, Surface Mount Gull Wing, Vertical Actuation

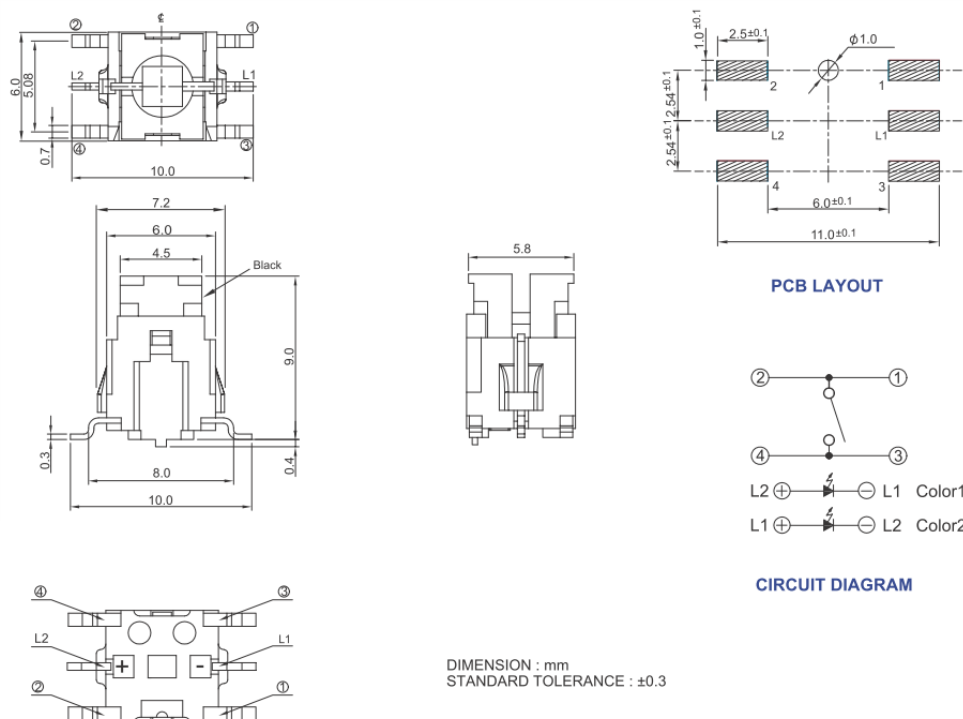


Figure 3 – 228BDVA...HN, Standard Though Hole, Vertical Actuation, Bullet on Square, Natural Color Cap

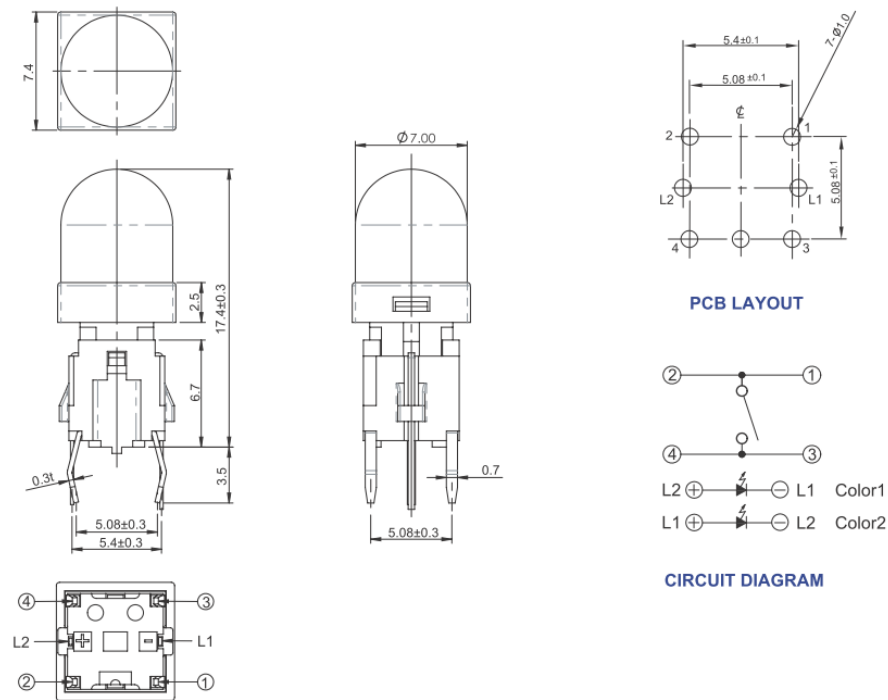
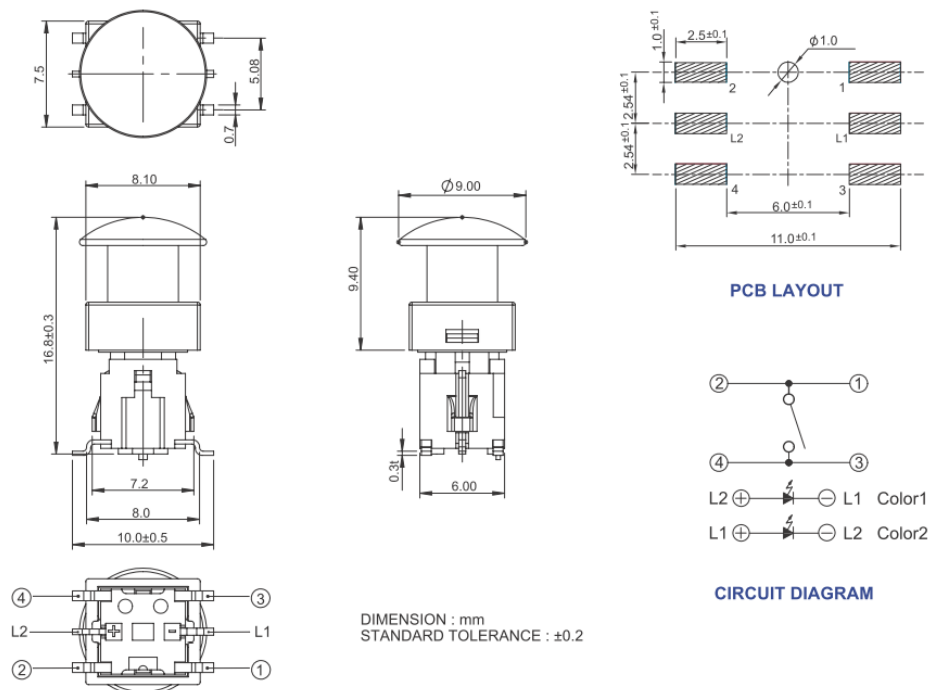


Figure 4 – 228BDVA...KN, Standard Though Hole, Vertical Actuation, Joystick Button on Square, Natural Color Cap

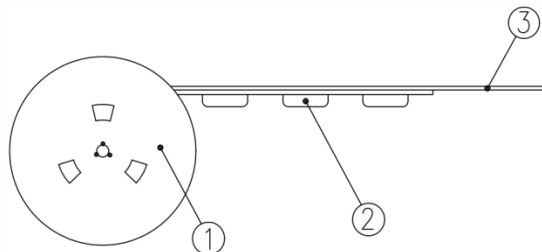


Packing: Tape and Reel

Surface Mount Gull Wing, Actuator Height 9.0mm

The packing specifications:

1. Structure and materials:



No	PART NAME	MATERIAL
①	REEL	POLYSTYRENE
②	CARRIER TAPE	POLYSTYRENE
③	COVER TAPE	POLYESTER

- Packing quantity: 350 pcs/reel
- More than 15 empty pockets should remain at each end of the carrier tape for each reel.
- Shortage of less than 10 pcs a reel is acceptable but no more than 3 consecutive empty pockets are allowed.
- Stripping strength of cover tape is between 10 gf to 130 gf and stripping angle should be within 165°~180°.
- The product in the pocket of carrier tape should be placed in a specified correct position.
- Tape and reel per EIA-481.
- Dimensions:

